

Date: Friday, 5/25/2007 8:16:15 AM  
User: Kim Johnston

Process Sheet

④ ③

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 32574	
Estimate Number : 10173	
P.O. Number : NIA	Part Number : D2537
This Issue : 5/25/2007 S.O. No. : NIA	Drawing Number : D2537 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA	Drawing Revision : A1
Previous Run : 31107	Material : NIA
Written By : _____	Due Date : 6/22/2007
Checked & Approved By : <u>07.05.28</u>	Qty: 50 Um: Each
Comment : Est D 05.01.31 Material change on Step 2 KJ/JLM	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R500 0.500" 304 SS roundbar



Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)  
Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)  
Batch: 103 007

07/08/03

6.7

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
1-Machine as per Folio FA273  
2-Deburr and Tumble

07/08/03

6.7

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

07/08/03

⑥7

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/08/04



6.7


5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

07/08/07 ⑥7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							
							

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 07/08/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:16:15 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 32574

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(67)

Comment: FINAL INSPECTION/W/O RELEASE

D07/08/07

Job Completion



C 207/08/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	32574
Description: Bushing		Part Number:	D2537
Inspection Dwg: D2537      Rev: A1		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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[illegible]

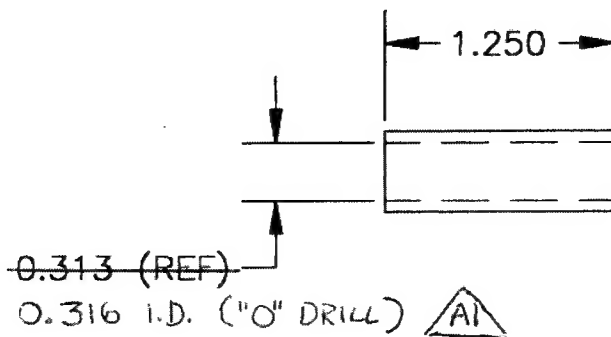
<b>Measured by:</b>		<b>Audited by:</b>		<b>Prototype Approval:</b>	N/A
<b>Date:</b>		<b>Date:</b>		<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	
B	05.02.17	Added Ø0.438	KJ/JLM	



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED M.M.	APPROVED B.W.	D2537	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:15	BUSHING		1:1
AI	02.08.30 up 4 0.316 WAS 0.313		

RELEASED  
96/07/26 BW



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL  
OR 0.065 WALL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
RE 29.09.07 WITHOUT NOTICE  
WORK ORDER  
NO. 32574

